



# STRUKTOL<sup>®</sup> MONTAN WAX E

**LUBRICANT  
PROCESSING ADDITIVE**

## **COMPOSITION**

Montanic ester wax.

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## **TYPICAL PROPERTIES**

Appearance	Pale yellow flakes or powder
Acid Value (mg KOH/g)	10 - 25
Dropping Point (°C)	75 - 87
Penetrometer Value	1
Specific Gravity (g/cm <sup>3</sup> )	1.00 – 1.03
Viscosity (@ 120°C)	ca 15 - 20
Packaging	55 lb. bag

## **RECOMMENDATIONS FOR APPLICATIONS**

STRUKTOL<sup>®</sup> Montan Wax E is an excellent processing additive for PVC. It provides superior plate out properties, wide processing latitude and is ideal for clear applications.

Primary applications are for calendered goods, injection, and blow molded products.

## **ADDITION LEVELS**

<b>Extrusion or Calendering</b>	Montan Wax E	0.3 – 0.6 phr
(Clear)	Montan Wax OP	0.3 – 0.6 phr