



Struktol Company of America

201 E. Steels Corners Road • P. O. Box 1649
Stow, Ohio 44224-0649 • www.struktol.com
Phone (330) 928-5188 • Fax (330) 928-8726

TECHNICAL DATA

STRUKTOL[®] TPW 709 PROCESSING ADDITIVE

COMPOSITION

A unique proprietary blend of non-metal internal/external processing aids.

TYPICAL PROPERTIES

Appearance	Beige to tan powder or pastille
Melting Point (°C)	123 - 137
Specific Gravity	1.00
Physiological Behavior	Refer to safety data sheet
Storage Stability	At least 2 years under normal storage conditions
Packaging	55 lb. PE bag

RECOMMENDATIONS FOR APPLICATION

STRUKTOL[®] TPW 709 has shown excellent results in producing extruded polymer/wood composites with or without coupling agents at a lower dosage than other lubricants on the market.

DOSAGE

3 - 4% in HDPE/wood applications depending on the percent and species of wood.
1 - 2% in PP/wood formulas.

(11/19/08)ZB/rca